SAFETY DATA SHEET

:Printing Ink for industrial Marking

1 IDENTIFICATION

Product name Name of company Address Tel Fax Recommended use of the chemical and restrictions on use

:JP-W73 :Hitachi Industrial Equipment Systems Co., Ltd :1-1,Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, Japan :+81-294-36-8682 :+81-294-36-8975

2 HAZARDS IDENTIFICATION

Physico-chemical endpoints Acute toxicity - oral Acute toxicity - dermal Acute toxicity - inhalation (air) Acute toxicity - inhalation (vapors) Acute toxicity - inhalation (dust, mist) Skin corrosion/irritation Eye damage/irritation Sensitization - respiratory Sensitization - respiratory Sensitization - skin Germ cell mutagenicity Carcinogenicity Toxic to reproduction Effects on or via lactation Specific target organ systemic toxicity	 Flammable liquid Category 2 Category 5 Not available Not available Category 5 Category 5 Category 2 Category 2 Not available Not available Category 1 Not available Category 1 Not available Category 1 Not available Category 2 Kingle exposure) Category 3 Respiratory tract irritation (Repeated exposure) Category 1 Liver Category 1 Central nervous system Category 1 Liver Category 1 Central nervous system Category 1 Organum auditus Category 1 Peripheral nervous system Category 2 Nervous system
Aspiration toxicity Hazardous to the aquatic environment -Acute hazard -Chronic hazard	: Not available : Not available



Signal word: Danger

Hazard statement and precautionary statement:

- Highly flammable liquid and vapor
- May be harmful if swallowed
- May be harmful if inhaled
- May be harmful if inhaled
- Causes skin irritation
- Causes serious eye irritation
- May cause genetic defects
- May damage fertility or the unborn child
- Causes damage to central nervous system-single exposure
- May cause damage to kidney-single exposure
- May cause damage to airway irritant
- Causes damage to liver, central nervous system, organum auditus, lungs or peripheral nervous system through prolonged or repeated exposure
- May cause damage to nervous system through prolonged or repeated exposure

Precautionary statements:

• Keep out of reach of children. Read label before use. If medical advice is needed: Have product container or label at hand.

Prevention:

- Keep away from ignition sources such as heat/sparks/open flame- No smoking.
- Take precautionary measures against static discharge.
- Wear protective gloves and eye/face protection as specified by the competent authority.
- Do not breathe dust/mist/vapors.
- Use only in a well-ventilated area. Call a doctor/physician if you feel unwell.
- Do not eat, drink or smoke when using this product.
- Avoid contact during pregnancy/while nursing.
- Wash hands thoroughly after handling.

Response:

- In case of fire, use dry chemical, CO₂, water splay (fog) or form for extinction.
- IF SWALLOWED: Call a doctor/physician if you feel unwell. Rinse mouth.
- IF ON SKIN: Gently wash with plenty of soap and water.
- Wash/Decontaminate removed clothing before reuse.
- If skin irritation occurs, seek medical advice/attention.
- IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor/physician.

• Collect spillage.

Storage:

- Store in cool/well-ventilated place. Store locked up.
- Call a doctor/physician if exposed or you feel unwell.

Disposal:

• Waste must be disposed of according to applicable regulations.

3 Composition/information on ingredients

Substance or mixture; mixture

Composition:		
Chemical name	concentration (%)	CAS number
2-butanone	45-55	78-93-3
Titanium oxide	5-10	13463-67-7
Ethanol	1-10	64-17-5
1-butanol	1-3	71-36-3
2-butanol	<1	78-92-2
Methanol	<1	67-56-1

4 First-aid measures

Inhalation;

Remove the victim from the contamination immediately to fresh air. Keep the victim warm and quiet and arrange for transport to the neatest medical facility for examination and treatment by a physician as soon as possible.

Skin contact;

Remove all contaminated clothing, shoes and socks from the affected areas as quickly as possible. Wash the affected area under running water using a mild soap. If irritation persists, arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

Eye contact;

Gently rinse the affected eyes with clean water for at least 15 minutes. Remove contact lenses if easily possible. and refer for medical attention.

Ingestion;

Never give anything by mouth to someone who is unconscious or convulsing. If the victim is responsive, give him one or two glasses of water. And refer for medical attention.

5 Fire-fighting measures

Suitable extinguishing media;

Use dry chemical, CO₂, water splay (fog) or form.

Fire fighting procedures;

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors.

Avoid spraying water directly into storage containers due to danger of boil over.

Unusual fire/explosion hazard;

Flammable liquid, can release vapors that form flammable mixtures at temperatures at or above the flashpoint.

Special protective equipment and precautions for fire fighters;

Fire fighters should wear boots, overalls, gloves, eye and face protection and breathing apparatus.

6 Accidental release measures

Shut off all sources of ignition; No smoking or flames in area. Absorb spill with inert material (e.g., dry sand or earth), then place in closed containers using non-sparking tools. Flush residual spill (area) with copious amounts of water.

7 Handling and storage

Handling;

Use only in the well-ventilated areas. Make available in the work area emergency shower and eyes wash. Avoid contact with skin or eyes.

Storage;

Close up the container and keep it in dark cool(0~20°C) place. Keep away from combustible materials and sources of ignition.

8 Exposure controls/personal protection

Exposure guidelines:

ACGIH TLV-TWA (ppm)	
2-butanone	:200
Titanium oxide	:10mg/mੈ
Ethanol	:1000
1-butanol	:20(skin)
2-butanol	:100
Methanol	:200(skin)
ACGIH STEL(ppm)	
2-butanone	:300
Titanium oxide	:None known
Ethanol	:No data
1-butanol	:None known
2-butanol	:None known
Methanol	:250(skin)

9 Physical and chemical properties

:Liquid
:White
:Solvent odor
:80°C(2-butanone)

Flash point Upper/lower flammability or explosive limits²⁾ Vapor pressure²⁾ Vapor density (Air=1)²⁾ Relative density Solubility (Water)²⁾ Partition coefficient: n-octanol/water²⁾ Auto-ignition temperature²⁾ Decomposition temperature :-8.1°C(closed cup) :Lower 1.8 vol%, Upper 11.5 vol%(2-butanone) :10.5kPa (20°C) (2-butanone) :2.41 (2-butanone) :0.95(20°C) :29g/100mL (20°C)(2-butanone) :0.29(2-butanone) :505°C(2-butanone) :No data

10 Stability and reactivity

Stability: The product is stable. Conditions and materials to avoid: Not available Hazardous decomposition products: These products are carbon oxides

11 Toxicological information

Acute toxicity: 2-butanone LD50(orl,rat): 2737mg/kg(TXAPA9 19, 699, 1971) LCLo(ihl,rat): 23500mg/m [*] /8h(AIHAAP 20, 364, 1959) LD50(skin,rabbit): 6480mg/kg(SHELL* MSDS-5390-4) TCLo(ihl,human): 1000mg/m [*] (VCVGK* -, 417, 1994) LDLo(orl,human): 714.3mg/kg(VCVGK* -, 417, 1994) Titanium oxide None known
TDLo(orl,man): 700mg/kg(NTOTDY 8,77,1986) LD50(orl,rat): 9000mg/kg(VCVGK* -, 93, 1984)
LC50(ihl,rat): 20000ppm/10h(NPIRI* 1,44,1974)
TCLo(ihl,human): 2500mg/m²/20M(VCVGK* -, 93,1984)
1-butanol
TCLo(ihl,human): 25ppm(JIHTAB 25,282,1943)
LD50(orl,rat): 790mg/kg(SAMJAF 43,795,1969)
LC50(ihl,rat): 8000ppm/4h(NPIRI* 1,10,1974)
LD50(skin,rabbit): 3400mg/kg(NPIRI* 1,10,1974)
LD50(orl,rat): 1227mg/kg(Calculate)
LD50(skin,rabbit): 3636mg/kg(Calculate)
LD50(ihl,rat): 24.2mg/L/4h(Calculate)
2-butanol
None known
Methanol LD50(orl,rat): 5628mg/kg(GTPZAB 19(11),27,1975)
LC50(ihl,rat): 64000ppm/4h(NPIRI* 1,74,1974)
TDLo(orl,man): 9450µL/kg(AJEMEN 16,538,1998)
TCLo(ihl,human): 300ppm(NPIRI* 1,74,1974)
Skin corrosion/irritation:

Skin corrosion/irritatio

2-butanone

Skin; rabbit; 402mg/24h; Mild(TXAPA9 19, 276, 1971)		
Titanium oxide		
None known		
Ethanol		
Skin; rabbit; 20mg/24h; Moderate(85JCAE -, 189, 1986)		
1-butanol		
Skin; rabbit; 20mg/24h; Moderate(85JCAE -,193,1986)		
2-butanol		
None known		
Methanol		
Skin; rabbit; 20mg/24h; Moderate(85JCAE -,187,1986)		

Serious eye damage/irritation:

2-butanone Eye; rabbit; 80mg(TXAPA9 19, 276, 1971) Titanium oxide None known Ethanol rabbit; 100mg/4S; Moderate(FCTOD7 20,573,1982) 1-butanol Eye; rabbit; 2mg/24h; Severe(85JCAE -,193,1986) 2-butanol None known Methanol Eye; rabbit; 100mg/24h; Moderate(85JCAE -,187,1986)

Respiratory or skin sensitization:

2-butanone Not available Titanium oxide None known Ethanol Not available 1-butanol Not available 2-butanol None known Methanol Allergic dermatitis; human, skin(PATTY 4th, 1994) No skin sensitization ;Magnusson-Kligman maximization test, guinea pig(EHC 196,1997: DFGOT vol. 16,2001)

Germ cell mutagenicity:

2-butanone

Reverse mutation assay in S.typhimuriun and E.coli; Negative Sex chromosome loss and nondisjunction; S.cerevisiae; 33800ppm(MUREAV 149, 339, 1985) Titanium oxide None known Ethanol DNA damage; S.cerevisiae; 850mmol/L(MUREAV 326,165,1995) Mutation in microorganisms; S.typhimurium; 11pph(ENVRAL 52, 225, 1990) Cytogenetic analysis; human; lymphocyte; 2.5pph/24h(MUREAV 537, 117, 2003)

1-butanol

Sex chromosome loss and nondisjunction; hamster; lung; 100mmol/L(MUREAV 182,135,1987)

2-butanol

None known

Methanol

Mutation in microorganisms; mouse; lymphocyte; 7900mg/L(ENMUDM 7(Suppl 3),10,1985)

Carcinogenicity:

2-butanone

Not available

Titanium oxide

None known

Ethanol

TDLo(orl,mouse): 320mg/kg/50W-I(CALEDQ 13,345,1981)

1-butanol

Not available

2-butanol

None known

Methanol

Not available

Reproductive toxicity:

2-butanone

TCLo(ihl,rat): 2900mg/m^{*}(female 6-10 D preg); Specific Developmental Abnormalities - craniofacial(VCVGK* -, 418, 1994)

Titanium oxide

None known

Ethanol

TDLo(orl,woman): 250mg/kg(37 W preg); Effects on Embryo or Fetus - other effects to embryo(AJOGAH 145,251,1983)

TDLo(orl,rat): 22.5mg/kg(female 11-20 D preg); Specific Developmental Abnormalities - Central Nervous Systems(NETEEC 24, 719, 2002)

1-butanol

TDLo(orl,rat): 35295mg/kg(1-15 D preg)(ONGZAC 22(1),71,1991)

TCLo(ihl,rat): 6000ppm/7h(1-19 D preg)(FAATDF 12,469,1989)

2-butanol

None known

Methanol

TCLo(ihl,rat): 10000ppm/7h(7-15 D preg)(FAATDF 5,727,1985) TDLo(orl,rat): 5200µL/kg(10 D preg)(REPTED 11,503,1997)

STOST-single exposure:

2-butanone The influence of the central nervous system, rat/mouse(EHC 143, 1992; PATTY 4th, 1994; IRIS 2003) The influence of kidny, oral, rat(DFGOT vol 12,1999; IRIS 2003; ATSDR 1992) The respiratory tract irritation, human (ACGIH 7th, 2001; DFGOT vol 12,1999; PATTY 4th, 1994; ATSDR 1992)
Titanium oxide None known

Human ihl, 5000ppm(9,4mg/L), respiratory tract irritation and confusion(ACGIH 2001) 1-butanol Human; ihl, Mild in throat(DFGOT vol 19, 2003 Animal; anesthesia, bridle of central nervous system(SIDS, 2004, EHC 65, 1987, ACGIH, 2002, DFGOT vol 19, 2003, PATTY 4th, 1994) 2-butanol None known Methanol The restraint of central nervous system and damage of the visual organ, human, oral or ihl(EHC 196,1997; ACGIH, 7th,2001; DFGOT vol.16, 2001), The respiratory tract irritation, rat,(EHC 196,1997; PATTY 4th, 1994), Anesthesia, rat, mouse and rhesus monkev(EHC 196,1997:PATTY 4th,1994) **STOST-repeated exposure:** 2-butanone The sensory paralysis of hand and arm, human(EHC 143, 1992; DFGOT vol 12, 1999; IRIS 2003) The damage of central nervous system, human(DFGOT vol 12, 1999; IRIS 2003) Titanium oxide None known Ethanol Not available 1-butanol Human; exposure, giddiness and headache(EHC 65, 1987, ACGIH, 2002, DFGOT vol 19, 2003, PATTY 4th, 1994) Human; exposure, audiometric hearing loss(EHC 65, 1987, ACGIH, 2002, DFGOT vol 19, 2003, PATTY 4th, 1994) 2-butanol None known Methanol The restraint of central nervous system and damage of the visual organ, human, oral or ihl(EHC 196,1997; ACGIH, 7th,2001; DFGOT vol.16, 2001), The respiratory tract irritation, rat, (EHC 196, 1997; PATTY 4th, 1994), Anesthesia, rat, mouse and rhesus monkey(EHC 196,1997;PATTY 4th,1994) Aspiration hazard: 2-butanone

Not available Titanium oxide None known Ethanol Not available 1-butanol Not available 2-butanol None known Methanol Not available

12 Ecological information

Ecotoxicity¹⁾:

To the best of our knowledge, the information contained here in is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

2-butanone mosquito fish(96h-LC50(mg/L)):5600 daphnids(48h-LC50(g/L)):>1000
Titanium oxide
None known
Ethanol
daphnids(48h-LC50(g/L)):5463.9(ECETOC TR91 2003)
1-butanol
orange-red killifish(96h-LC50(mg/L)):>100
daphnids(48h-EC50(mg/L)):>1000
2-butanol
None known
Methanol
Not available
Persistence and degradability:

Persistence and degradability:

2-butanone Not available
Titanium oxide None known
Ethanol This material is biodegradable.
1-butanol This material is biodegradable.
2-butanol None known
Methanol This material is biodegradable.

Bioaccumulative potential:

2-butanone Not available Titanium oxide None known Ethanol Not available 1-butanol Not available 2-butanol None known Methanol Not available

Mobility in soil:

2-butanone Not available Titanium oxide None known Ethanol Not available 1-butanol Not available

2-butanol None known Methanol Not available

13 Disposal considerations

Scrap materials may be disposed by licensed contractor or burned in an approved incinerator. Do not dump into sewer, on the ground or into any body of water. Follow national and local regulations.

14 Transport information

Follow all regulations in your country.

UN Number	:1210
UN Proper Shipping Name	:Printing ink, flammable
Transport hazard class	:Class 3(Flammable liquid)
Packing Group	: Ш
Environmental hazards	:No

15 Regulatory information

Follow all regulations in your country. Content of RoHS Directive material Cd<100ppm Pb, Hg, Hexavalent Cr, PBB, PBDE<1000ppm

16 References

- 1) Results of Eco-toxicity tests of chemicals conducted by Ministry of the Environment in Japan
- 2) International Chemical Safety Cards

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