SAFETY DATA SHEET

1 IDENTIFICATION

Product name Name of company Address Tel Fax Recommended use of the chemical and restrictions on use

:JP-K87 :Hitachi Industrial Equipment Systems Co., Ltd :1-1,Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, Japan :+81-294-36-8682 :+81-294-36-8975

:Printing Ink for industrial Marking

2 HAZARDS IDENTIFICATION

Physico-chemical endpoints Acute toxicity - oral Acute toxicity - dermal Acute toxicity - inhalation (air) Acute toxicity - inhalation (vapors) Acute toxicity - inhalation (dust, mist) Skin corrosion/irritation Eye damage/irritation Sensitization - respiratory Sensitization - respiratory Sensitization - skin Germ cell mutagenicity Carcinogenicity Toxic to reproduction Effects on or via lactation Specific target organ systemic toxicity	 Flammable liquid Category 2 Category 5 Not available Not identified Not available Not identified Category 2 Category 2 Not identified Not identified Not available Not available Not available Not available Not available Not available Statistical and the second se
Aspiration toxicity	Category 1 Central nervous system Category 1 Peripheral nervous system : Category 2
Hazardous to the aquatic environment -Acute hazard -Chronic hazard	: Not available : Not available

To the best of our knowledge, the information contained here in is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



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Signal word: Danger

Hazard statement and precautionary statement:

- Highly flammable liquid and vapor
- May be harmful if swallowed
- Causes skin irritation
- Causes serious eye irritation
- Causes damage to central nervous system-single exposure
- May cause damage to kidney-single exposure
- May cause damage to airway irritant-single exposure
- Causes damage to central nervous system and peripheral nervous system through prolonged or repeated exposure
- May be harmful if swallowed and enters airways

Precautionary statements:

• Keep out of reach of children. Read label before use. If medical advice is needed: Have product container or label at hand.

Prevention:

- Keep away from ignition sources such as heat/sparks/open flame- No smoking.
- Take precautionary measures against static discharge.
- Wear protective gloves and eye/face protection as specified by the competent authority.
- Do not breathe dust/mist/vapors.
- Use only in a well-ventilated area. Call a doctor/physician if you feel unwell.
- Do not eat, drink or smoke when using this product.
- Avoid contact during pregnancy/while nursing.
- Wash hands thoroughly after handling.

Response:

- In case of fire, use dry chemical, CO₂, water splay (fog) or form for extinction.
- IF SWALLOWED: Call a doctor/physician if you feel unwell. Rinse mouth.
- IF ON SKIN: Gently wash with plenty of soap and water.
- Wash/Decontaminate removed clothing before reuse.
- If skin irritation occurs, seek medical advice/attention.
- IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor/physician.
- Collect spillage.

Storage:

- Store in cool/well-ventilated place. Store locked up.
- Call a doctor/physician if exposed or you feel unwell.

Disposal:

• Waste must be disposed of according to applicable regulations.

3 Composition/information on ingredients

Substance or mixture; mixture Composition:		
Chemical name	concentration (%)	CAS number
2-butanone	80-90	78-93-3
Chrome Ⅲ -Complex Dye	1-10	TSCA Registered

4 First-aid measures

Inhalation;

Remove the victim from the contamination immediately to fresh air. Keep the victim warm and quiet and arrange for transport to the neatest medical facility for examination and treatment by a physician as soon as possible.

Skin contact;

Remove all contaminated clothing, shoes and socks from the affected areas as quickly as possible. Wash the affected area under running water using a mild soap. If irritation persists, arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

Eye contact;

Gently rinse the affected eyes with clean water for at least 15 minutes. Remove contact lenses if easily possible. and refer for medical attention.

Ingestion;

Never give anything by mouth to someone who is unconscious or convulsing. If the victim is responsive, give him one or two glasses of water. And refer for medical attention.

5 Fire-fighting measures

Suitable extinguishing media;

Use dry chemical, CO₂, water splay (fog) or form.

Fire fighting procedures;

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Avoid spraying water directly into storage containers due to danger of boil over.

Avoid spraying water directly into storage containers due to danger of b

Unusual fire/explosion hazard;

Flammable liquid, can release vapors that form flammable mixtures at temperatures at or above the flashpoint.

Special protective equipment and precautions for fire fighters;

Fire fighters should wear boots, overalls, gloves, eye and face protection and breathing apparatus.

6 Accidental release measures

Shut off all sources of ignition; No smoking or flames in area. Absorb spill with inert material (e.g., dry sand or earth), then place in closed containers using non-sparking tools. Flush residual spill (area) with copious amounts of water.

7 Handling and storage

Handling;

Use only in the well-ventilated areas. Make available in the work area emergency shower and eyes wash. Avoid contact with skin or eyes.

Storage;

Close up the container and keep it in dark cool(0~20°C) place. Keep away from combustible materials and sources of ignition.

8 Exposure controls/personal protection

Exposure guidelines:

ACGIH TLV-TWA (ppm) 2-butanone ChromeIII-Complex Dye

:None known

:200

ACGIH STEL(ppm)	
2-butanone	:300
ChromeIII-Complex Dye	:None known

9 Physical and chemical properties

Appearance	
Physical state	:Liquid
Color	:Black
Odor	:Solvent odor
Boiling point ²⁾	:80°C(2-butanone)
Flash point	:-8.2°C(closed cup)
Upper/lower flammability or explosive limits ²⁾	:Lower 1.8 vol%, Upper 11.5 vol% (2-butanone)
Vapor pressure ²⁾	:10.5kPa (20°C)(2-butanone)
Vapor density (Air=1) ²⁾	:2.41 (2-butanone)
Relative density	:0.87(20°C)
Solubility (Water) ²⁾	:29g/100mL (20°C) (2-butanone)
Partition coefficient: n-octanol/water ²⁾	:0.29(2-butanone)
Auto-ignition temperature ²⁾	:505°C(2-butanone)
Decomposition temperature	:No data

10 Stability and reactivity

Stability: The product is stable. Conditions and materials to avoid: Not available Hazardous decomposition products: These products are carbon oxides

11 Toxicological information

Acute toxicity:

2-butanone LD50(orl,rat): 2737mg/kg(TXAPA9 19, 699, 1971) LCLo(ihl,rat): 23500mg/m^{*}/8h(AIHAAP 20, 364, 1959) LD50(skin,rabbit): 6480mg/kg(SHELL* MSDS-5390-4) TCLo(ihl,human): 1000mg/m^{*}(VCVGK* -, 417, 1994) LDLo(orl,human): 714.3mg/kg(VCVGK* -, 417, 1994) Chrome III-Complex Dye Oral >5000(Rat LD50(mg/kg)) Dermal >2000(Rat LD50(mg/kg)) Inhalation None known

Skin corrosion/irritation:

2-butanone Skin; rabbit; 402mg/24h; Mild(TXAPA9 19, 276, 1971) ChromeⅢ-Complex Dye No (Rabbit test-OECD404 1981)

Serious eye damage/irritation:

2-butanone Eye; rabbit; 80mg(TXAPA9 19, 276, 1971) ChromeⅢ-Complex Dye No(Rabbit test-84/449/EEC B.5)

Respiratory or skin sensitization:

2-butanone Not available ChromeⅢ-Complex Dye No(Giunea pig test-84/449/EC B.6)

Germ cell mutagenicity:

2-butanone Reverse mutation assay in S.typhimuriun and E.coli; Negative Sex chromosome loss and nondisjunction; S.cerevisiae; 33800ppm(MUREAV 149, 339, 1985) ChromeⅢ-Complex Dye None known

Carcinogenicity:

2-butanone Not available ChromeⅢ-Complex Dye None known

Reproductive toxicity:

2-butanone

TCLo(ihl,rat): 2900mg/m³(female 6-10 D preg); Specific Developmental Abnormalities -

craniofacial(VCVGK* -, 418, 1994) ChromeⅢ-Complex Dye None known

STOST-single exposure:

2-butanone

The influence of the central nervous system, rat/mouse(EHC 143, 1992; PATTY 4th, 1994; IRIS 2003) The influence of kidny, oral, rat(DFGOT vol 12,1999; IRIS 2003; ATSDR 1992) The respiratory tract irritation, human (ACGIH 7th, 2001; DFGOT vol 12,1999; PATTY 4th, 1994; ATSDR 1992) ChromeIII-Complex Dye None known

STOST-repeated exposure:

2-butanone

The sensory paralysis of hand and arm, human(EHC 143, 1992; DFGOT vol 12, 1999; IRIS 2003) The damage of central nervous system, human(DFGOT vol 12, 1999; IRIS 2003) ChromeⅢ-Complex Dye None known

Aspiration hazard:

2-butanone Not available ChromeⅢ-Complex Dye None known

12 Ecological information

Ecotoxicity¹⁾:

2-butanone mosquito fish(96h-LC50(mg/L)):5600 daphnids(48h-LC50(g/L)):>1000 ChromeⅢ-Complex Dye None known

Persistence and degradability:

2-butanone Not available ChromeⅢ-Complex Dye None known

Bioaccumulative potential:

2-butanone Not available ChromeⅢ-Complex Dye None known

Mobility in soil: 2-butanone

Not available Chrome III -Complex Dye None known

13 Disposal considerations

Scrap materials may be disposed by licensed contractor or burned in an approved incinerator. Do not dump into sewer, on the ground or into any body of water. Follow national and local regulations.

14 Transport information

Follow all regulations in your country.

UN Number	:1210
UN Proper Shipping Name	:Printing ink, flammable
Transport hazard class	:Class 3(Flammable liquid)
Packing Group	: 11
Environmental hazards	:No

15 Regulatory information

Follow all regulations in your country. Content of RoHS Directive material Cd<100ppm Pb, Hg, Hexavalent Cr, PBB, PBDE<1000ppm

16 References

- 1) Results of Eco-toxicity tests of chemicals conducted by Ministry of the Environment in Japan
- 2) International Chemical Safety Cards