

SAFETY DATA SHEET

1 IDENTIFICATION

Product name :JP-K65
 Name of company :Hitachi Industrial Equipment Systems Co., Ltd
 Address :1-1,Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, Japan
 Tel :+81-294-36-8682
 Fax :+81-294-36-8975
 Recommended use of the chemical and restrictions on use :Printing Ink for industrial Marking

2 HAZARDS IDENTIFICATION

Physico-chemical endpoints : Flammable liquid Category 2
 Acute toxicity - oral : Category 5
 Acute toxicity - dermal : Category 5
 Acute toxicity - inhalation (air) : Not identified
 Acute toxicity - inhalation (vapors) : Category 5
 Acute toxicity - inhalation (dust, mist) : Not identified
 Skin corrosion/irritation : Category 2
 Eye damage/irritation : Category 1
 Sensitization - respiratory : Category 1
 Sensitization - skin : Not available
 Germ cell mutagenicity : Not available
 Carcinogenicity : Not identified
 Toxic to reproduction : Category 1
 Effects on or via lactation : Not identified
 Specific target organ systemic toxicity : (Single exposure)
 Category 1 Sensory system
 Category 1 Systemic toxicity
 Category 1 Central nervous system
 Category 2 Kidney
 Category 3 Respiratory tract irritation
 :(Repeated exposure)
 Category 1 Sensory system
 Category 1 Central nervous system
 Category 1 Peripheral nervous system
 Aspiration toxicity : Category 2
 Hazardous to the aquatic environment
 -Acute hazard : Category 3
 -Chronic hazard : Not available

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GHS label elements

Hazard symbols:

**Signal word:** Danger**Hazard statement and precautionary statement:**

- Highly flammable liquid and vapor
- May be harmful if swallowed
- May be harmful in contact with skin
- May be harmful if inhaled
- Causes skin irritation
- Causes serious eye damage
- May cause allergy or asthma symptoms or breathing difficulties if inhaled
- May damage fertility or the unborn child
- Causes damage to Sensory system, systemic toxicity or central nervous system-single exposure
- May cause damage to kidney-single exposure
- May cause damage to airway irritant-single exposure
- Causes damage to sensory system, central nervous system or peripheral nervous system through prolonged or repeated exposure
- May be harmful if swallowed and enters airways
- Harmful to aquatic life

Precautionary statements:

- Keep out of reach of children. Read label before use. If medical advice is needed: Have product container or label at hand.

Prevention:

- Keep away from ignition sources such as heat/sparks/open flame– No smoking.
- Take precautionary measures against static discharge.
- Wear protective gloves and eye/face protection as specified by the competent authority.
- Do not breathe dust/mist/vapors.
- Use only in a well-ventilated area. Call a doctor/physician if you feel unwell.
- Do not eat, drink or smoke when using this product.
- Avoid contact during pregnancy/while nursing.
- Wash hands thoroughly after handling.

Response:

- In case of fire, use dry chemical, CO₂, water splay (fog) or foam for extinction.
- IF SWALLOWED: Call a doctor/physician if you feel unwell. Rinse mouth.
- IF ON SKIN: Gently wash with plenty of soap and water.
- Wash/Decontaminate removed clothing before reuse.
- If skin irritation occurs, seek medical advice/attention.
- IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

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- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor/physician.
- Collect spillage.

Storage:

- Store in cool/well-ventilated place. Store locked up.
- Call a doctor/physician if exposed or you feel unwell.

Disposal:

- Waste must be disposed of according to applicable regulations.

3 Composition/information on ingredients

Substance or mixture; mixture

Composition:

| Chemical name | concentration (%) | CAS number |
|--------------------------|-------------------|-----------------|
| 2-butanone | 30-40 | 78-93-3 |
| Methanol | 10-20 | 67-56-1 |
| Chrome III-Complex Dye | 1-5 | TSCA Registered |
| 2-Hydroxypropyl acrylate | 1-10 | 999-61-1 |

4 First-aid measures

Inhalation;

Remove the victim from the contamination immediately to fresh air. Keep the victim warm and quiet and arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

Skin contact;

Remove all contaminated clothing, shoes and socks from the affected areas as quickly as possible. Wash the affected area under running water using a mild soap. If irritation persists, arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

Eye contact;

Gently rinse the affected eyes with clean water for at least 15 minutes. Remove contact lenses if easily possible. and refer for medical attention.

Ingestion;

Never give anything by mouth to someone who is unconscious or convulsing. If the victim is responsive, give him one or two glasses of water. And refer for medical attention.

5 Fire-fighting measures

Suitable extinguishing media;

Use dry chemical, CO₂, water splay (fog) or form.

Fire fighting procedures;

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors.

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Avoid spraying water directly into storage containers due to danger of boil over.

Unusual fire/explosion hazard;

Flammable liquid, can release vapors that form flammable mixtures at temperatures at or above the flashpoint.

Special protective equipment and precautions for fire fighters;

Fire fighters should wear boots, overalls, gloves, eye and face protection and breathing apparatus.

6 Accidental release measures

Shut off all sources of ignition; No smoking or flames in area. Absorb spill with inert material (e.g., dry sand or earth), then place in closed containers using non-sparking tools. Flush residual spill (area) with copious amounts of water.

7 Handling and storage

Handling;

Use only in the well-ventilated areas.
Make available in the work area emergency shower and eyes wash.
Avoid contact with skin or eyes.

Storage;

Close up the container and keep it in dark cool(0~20°C) place.
Keep away from combustible materials and sources of ignition.

8 Exposure controls/personal protection

Exposure guidelines:

| | |
|--------------------------|-------------|
| ACGIH TLV-TWA (ppm) | |
| 2-butanone | :200 |
| Methanol | :200(skin) |
| Chrome III-Complex Dye | :None known |
| 2-Hydroxypropyl acrylate | :0.5(skin) |

| | |
|--------------------------|-------------|
| ACGIH STEL(ppm) | |
| 2-butanone | :300 |
| Methanol | :250(skin) |
| Chrome III-Complex Dye | :None known |
| 2-Hydroxypropyl acrylate | :0.5 (skin) |

9 Physical and chemical properties

| | |
|--|---------------------------------|
| Appearance | |
| Physical state | :Liquid |
| Color | :Black |
| Odor | :Solvent odor |
| Boiling point ²⁾ | :64.1°C |
| Flash point | :-1.1°C (closed cup) |
| Upper/lower flammability or explosive limits ²⁾ | :Lower 1.8 vol%、Upper 11.5 vol% |
| Vapor pressure ²⁾ | :12.8kPa (20°C) |
| Vapor density (Air=1) ²⁾ | :2.41 (2-butanone) |

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| | |
|--|--------------------------------|
| Relative density | :0.95(20°C) |
| Solubility (Water) ²⁾ | :29g/100mL (20°C) (2-butanone) |
| Partition coefficient: n-octanol/water ²⁾ | :0.29 (2-butanone) |
| Auto-ignition temperature ²⁾ | :404°C |
| Decomposition temperature | :No data |

10 Stability and reactivity

Stability: The product is stable.

Conditions and materials to avoid: Not available

Hazardous decomposition products: These products are carbon oxides

11 Toxicological information

Acute toxicity:

2-butanone

- LD50(oral,rat): 2737mg/kg(TXAPA9 19, 699, 1971)
- LCLo(ihl,rat): 23500mg/m³/8h(AIHAAP 20, 364, 1959)
- LD50(skin,rabbit): 6480mg/kg(SHELL* MSDS-5390-4)
- TCLo(ihl,human): 1000mg/m³(VCVGK* -, 417, 1994)
- LDLo(oral,human): 714.3mg/kg(VCVGK* -, 417, 1994)

Methanol

- LD50(oral,rat): 5628mg/kg(GTPZAB 19(11),27,1975)
- LC50(ihl,rat): 64000ppm/4h(NPIRI* 1,74,1974)
- TDLo(oral,man): 9450µL/kg(AJEMEN 16,538,1998)
- TCLo(ihl,human): 300ppm(NPIRI* 1,74,1974)

Chrome III-Complex Dye

- Oral >5000 (Rat LD50 (mg/kg))
- Dermal >2000 (Rat LD50 (mg/kg))
- Inhalation None known

2-Hydroxypropyl acrylate

- LD50(oral,rat): 250mg/kg
- LD50(skin,rabbit): 160µL/kg

Skin corrosion/irritation:

2-butanone

- Skin; rabbit; 402mg/24h; Mild(TXAPA9 19, 276, 1971)

Methanol

- Skin; rabbit; 20mg/24h; Moderate(85JCAE -,187,1986)

Chrome III-Complex Dye

- No (Rabbit test-OECD404 1981)

2-Hydroxypropyl acrylate

- None known

Serious eye damage/irritation:

2-butanone

- Eye; rabbit; 80mg(TXAPA9 19, 276, 1971)

Methanol

- Eye; rabbit; 100mg/24h; Moderate(85JCAE -,187,1986)

Chrome III-Complex Dye

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No (Rabbit test-84/449/EEC B.5)
2-Hydroxypropyl acrylate
None known

Respiratory or skin sensitization:

2-butanone
Not available
Methanol
Allergic dermatitis; human, skin(PATTY 4th,1994)
No skin sensitization ;Magnusson-Kligman maximization test, guinea pig(EHC 196,1997: DFGOT vol. 16,2001)
Chrome III-Complex Dye
No (Guinea pig test-84/449/EC B.6)
2-Hydroxypropyl acrylate
None known

Germ cell mutagenicity:

2-butanone
Reverse mutation assay in *S.typhimuriun* and *E.coli*; Negative
Sex chromosome loss and nondisjunction; *S.cerevisiae*; 33800ppm(MUREAV 149, 339, 1985)
Methanol
Mutation in microorganisms; mouse; lymphocyte; 7900mg/L(ENMUDM 7(Suppl 3),10,1985)
Chrome III-Complex Dye
None known
2-Hydroxypropyl acrylate
None known

Carcinogenicity:

2-butanone
Not available
Methanol
Not available
Chrome III-Complex Dye
None known
2-Hydroxypropyl acrylate
None known

Reproductive toxicity:

2-butanone
TCLo(ihl,rat): 2900mg/m³(female 6-10 D preg); Specific Developmental Abnormalities - craniofacial(VCVGK* -, 418, 1994)
Methanol
TCLo(ihl,rat): 10000ppm/7h(7-15 D preg)(FAATDF 5,727,1985)
TDLo(ori,rat): 5200µL/kg(10 D preg)(REPTED 11,503,1997)
Chrome III-Complex Dye
None known
2-Hydroxypropyl acrylate
None known

STOST-single exposure:

2-butanone

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The influence of the central nervous system, rat/mouse(EHC 143, 1992; PATTY 4th, 1994; IRIS 2003)

The influence of kidney, oral, rat(DFGOT vol 12,1999; IRIS 2003; ATSDR 1992)

The respiratory tract irritation, human (ACGIH 7th, 2001; DFGOT vol 12,1999; PATTY 4th, 1994; ATSDR 1992)

Methanol

The restraint of central nervous system and damage of the visual organ, human, oral or ihl(EHC 196,1997; ACGIH, 7th,2001; DFGOT vol.16, 2001),

The respiratory tract irritation, rat,(EHC 196,1997; PATTY 4th,1994),

Anesthesia, rat , mouse and rhesus monkey(EHC 196,1997;PATTY 4th,1994)

Chrome III-Complex Dye

None known

2-Hydroxypropyl acrylate

None known

STOST-repeated exposure:

2-butanone

The sensory paralysis of hand and arm, human(EHC 143, 1992; DFGOT vol 12, 1999; IRIS 2003)

The damage of central nervous system, human(DFGOT vol 12, 1999; IRIS 2003)

Methanol

The restraint of central nervous system and damage of the visual organ, human, oral or ihl(EHC 196,1997; ACGIH, 7th,2001; DFGOT vol.16, 2001),

The respiratory tract irritation, rat,(EHC 196,1997; PATTY 4th,1994),

Anesthesia, rat , mouse and rhesus monkey(EHC 196,1997;PATTY 4th,1994)

Chrome III-Complex Dye

None known

2-Hydroxypropyl acrylate

None known

Aspiration hazard:

2-butanone

Not available

Methanol

Not available

Chrome III-Complex Dye

None known

2-Hydroxypropyl acrylate

None known

12 Ecological information

Ecotoxicity¹⁾:

2-butanone

mosquito fish(96h-LC50(mg/L)):5600

daphnids(48h-LC50(g/L)):>1000

Methanol

Not available

Chrome III-Complex Dye

None known

2-Hydroxypropyl acrylate

None known

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Persistence and degradability:

2-butanone
Not available
Methanol
This material is biodegradable.
Chrome III-Complex Dye
None known
2-Hydroxypropyl acrylate
None known

Bioaccumulative potential:

2-butanone
Not available
Methanol
Not available
Chrome III-Complex Dye
None known
2-Hydroxypropyl acrylate
None known

Mobility in soil:

2-butanone
Not available
Methanol
Not available
Chrome III-Complex Dye
None known
2-Hydroxypropyl acrylate
None known

13 Disposal considerations

Scrap materials may be disposed by licensed contractor or burned in an approved incinerator.
Do not dump into sewer, on the ground or into any body of water.
Follow national and local regulations.

14 Transport information

Follow all regulations in your country.

| | |
|-------------------------|----------------------------|
| UN Number | :1210 |
| UN Proper Shipping Name | :Printing ink, flammable |
| Transport hazard class | :Class 3(Flammable liquid) |
| Packing Group | : II |
| Environmental hazards | :No |

15 Regulatory information

Follow all regulations in your country.
Content of RoHS Directive material Cd<100ppm Pb, Hg, Hexavalent Cr, PBB, PBDE<1000ppm

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- 1) Results of Eco-toxicity tests of chemicals conducted by Ministry of the Environment in Japan
- 2) International Chemical Safety Cards

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