SAFETY DATA SHEET

1 IDENTIFICATION

Product name Name of company Address Tel Fax Recommended use of the chemical and restrictions on use

:JP-K26 :Hitachi Industrial Equipment Systems Co., Ltd :1-1,Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, Japan :+81-294-36-8682 :+81-294-36-8975

:Printing Ink for industrial Marking

2 HAZARDS IDENTIFICATION

Physico-chemical endpoints Acute toxicity - oral Acute toxicity - dermal Acute toxicity - inhalation(air) Acute toxicity - inhalation(vapors) Acute toxicity - inhalation(dust, mist) Skin corrosion/irritation	 Flammable liquid Category 2 Category 5 Not available Not identified Not identified Not identified Category 2
Eye damage/irritation	: Category 2 : Not identified
Sensitization - respiratory Sensitization - skin	: Not identified
Germ cell mutagenicity	: Not identified
Carcinogenicity	: Not identified
Toxic to reproduction	: Category 1
Effects on or via lactation	: Not identified
Specific target organ systemic toxicity Aspiration toxicity	: (Single exposure) Category 1 Sensory system Category 1 Systemic toxicity Category 1 Central nervous system Category 2 Kidney :(Repeated exposure) Category 1 Sensory system Category 1 Central nervous system Category 1 Peripheral nervous system : Not identified
Hazardous to the aquatic environment -Acute hazard -Chronic hazard	: Not identified : Not identified



Signal word: Danger

Hazard statement and precautionary statement:

- Highly flammable liquid and vapor
- May be harmful if swallowed
- Causes skin irritation
- Causes serious eye irritation
- May damage fertility or the unborn child
- Causes damage to Sensory system, systemic toxicity or central nervous system-single exposure
- May cause damage to kidney-single exposure
- Causes damage to sensory system, central nervous system or peripheral nervous system through prolonged or repeated exposure

Precautionary statements:

• Keep out of reach of children. Read label before use. If medical advice is needed: Have product container or label at hand.

Prevention:

- Keep away from ignition sources such as heat/sparks/open flame- No smoking.
- Take precautionary measures against static discharge.
- Wear protective gloves and eye/face protection as specified by the competent authority.
- Do not breathe dust/mist/vapors.
- Use only in a well-ventilated area. Call a doctor/physician if you feel unwell.
- Do not eat, drink or smoke when using this product.
- Avoid contact during pregnancy/while nursing.
- Wash hands thoroughly after handling.

Response:

- In case of fire, use dry chemical, CO₂, water splay (fog) or form for extinction.
- IF SWALLOWED: Call a doctor/physician if you feel unwell. Rinse mouth.
- IF ON SKIN: Gently wash with plenty of soap and water.
- Wash/Decontaminate removed clothing before reuse.
- If skin irritation occurs, seek medical advice/attention.
- IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor/physician.
- Collect spillage.

Storage:

- Store in cool/well-ventilated place. Store locked up.
- Call a doctor/physician if exposed or you feel unwell.

Disposal:

• Waste must be disposed of according to applicable regulations.

3 Composition/information on ingredients

Substance or mixture; mixture		
Composition:		
Chemical name	concentration (%)	CAS number
2-butanone	55-65	78-93-3
Methanol	5-15	67-56-1
ChromeⅢ-Complex Dye	5-15	TSCA Registered

4 First-aid measures

Inhalation;

Remove the victim from the contamination immediately to fresh air. Keep the victim warm and quiet and arrange for transport to the neatest medical facility for examination and treatment by a physician as soon as possible.

Skin contact;

Remove all contaminated clothing, shoes and socks from the affected areas as quickly as possible. Wash the affected area under running water using a mild soap. If irritation persists, arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

Eye contact;

Gently rinse the affected eyes with clean water for at least 15 minutes. Remove contact lenses if easily possible. and refer for medical attention.

Ingestion;

Never give anything by mouth to someone who is unconscious or convulsing. If the victim is responsive, give him one or two glasses of water. And refer for medical attention.

5 Fire-fighting measures

Suitable extinguishing media;

Use dry chemical, CO₂, water splay (fog) or form.

Fire fighting procedures;

Use water spray to cool fire-exposed surfaces and to protect personnel. Shut off "fuel" to fire. If a leak or spill has not ignited, use water spray to disperse the vapors. Avoid spraying water directly into storage containers due to danger of boil over.

Unusual fire/explosion hazard;

Flammable liquid, can release vapors that form flammable mixtures at temperatures at or above the flashpoint.

Special protective equipment and precautions for fire fighters;

Fire fighters should wear boots, overalls, gloves, eye and face protection and breathing apparatus.

6 Accidental release measures

Shut off all sources of ignition; No smoking or flames in area. Absorb spill with inert material (e.g., dry sand or earth), then place in closed containers using non-sparking tools. Flush residual spill (area) with copious amounts of water.

7 Handling and storage

Handling;

Use only in the well-ventilated areas. Make available in the work area emergency shower and eyes wash. Avoid contact with skin or eyes.

Storage;

Close up the container and keep it in dark cool(0~20°C) place. Keep away from combustible materials and sources of ignition.

8 Exposure controls/personal protection

Exposure guidelines:

ACGIH TLV-TWA (ppm)	
2-butanone	:200
Methanol	:200(skin)
ChromeⅢ-Complex Dye	:None known
ACGIH STEL(ppm)	

ACGIH STEL(ppm)	
2-butanone	:300
Methanol	:250(skin)
ChromeⅢ-Complex Dye	:None known

9 Physical and chemical properties

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Appearance
Physical state
Color
Odor
Boiling point ²⁾
Flash point
Upper/lower flammability or explosive limits ²⁾
Vapor pressure ²⁾
Vapor density (Air=1) ²⁾
Relative density
Solubility (Water) ²⁾
Partition coefficient: n-octanol/water ²⁾
Auto-ignition temperature ²⁾
Decomposition temperature

:Liquid :Black :Solvent odor :80°C (2-butanone) :-7.0°C (closed cup) :Lower 1.7 vol%, Upper 11.4 vol% :10.5kPa (20°C) (2-butanone) :2.41 (2-butanone) :0.90(20°C) :29g/100mL (20°C)(2-butanone) :0.29 (2-butanone) :505°C (2-butanone) :No data

10 Stability and reactivity

Stability: The product is stable.

To the best of our knowledge, the information contained here in is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Conditions and materials to avoid: Not available Hazardous decomposition products: These products are carbon oxides

11 Toxicological information

Acute toxicity:

2-butanone LD50(orl,rat): 2737mg/kg(TXAPA9 19, 699, 1971) LCLo(ihl,rat): 23500mg/m^{*}/8h(AIHAAP 20, 364, 1959) LD50(skin,rabbit): 6480mg/kg(SHELL* MSDS-5390-4) TCLo(ihl,human): 1000mg/m^{*}(VCVGK* -, 417, 1994) LDLo(orl,human): 714.3mg/kg(VCVGK* -, 417, 1994) Methanol LD50(orl,rat): 5628mg/kg(GTPZAB 19(11),27,1975) LC50(ihl,rat): 64000ppm/4h(NPIRI* 1,74,1974) TDLo(orl,man): 9450µL/kg(AJEMEN 16,538,1998) TCLo(ihl,human): 300ppm(NPIRI* 1,74,1974) ChromeIII-Complex Dye Oral >5000(Rat LD50(mg/kg)) Dermal >2000(Rat LD50(mg/kg)) Inhalation None known

Skin corrosion/irritation:

2-butanone Skin; rabbit; 402mg/24h; Mild(TXAPA9 19, 276, 1971) Methanol Skin; rabbit; 20mg/24h; Moderate(85JCAE -,187,1986) ChromeIII-Complex Dye No (Rabbit test-OECD404 1981)

Serious eye damage/irritation:

2-butanone Eye; rabbit; 80mg(TXAPA9 19, 276, 1971) Methanol Eye; rabbit; 100mg/24h; Moderate(85JCAE -,187,1986) ChromeIII-Complex Dye No(Rabbit test-84/449/EEC B.5)

Respiratory or skin sensitization:

2-butanone Not available Methanol Allergic dermatitis; human, skin(PATTY 4th,1994) No skin sensitization ;Magnusson-Kligman maximization test, guinea pig(EHC 196,1997: DFGOT vol. 16,2001) Chrome III-Complex Dye No (Giunea pig test-84/449/EC B.6)

Germ cell mutagenicity:

2-butanone

Reverse mutation assay in S.typhimuriun and E.coli; Negative

Sex chromosome loss and nondisjunction; S.cerevisiae; 33800ppm(MUREAV 149, 339, 1985) Methanol

Mutation in microorganisms; mouse; lymphocyte; 7900mg/L(ENMUDM 7(Suppl 3),10,1985) Chrome III-Complex Dye

None known

Carcinogenicity:

2-butanone Not available Methanol Not available ChromeⅢ-Complex Dye None known

Reproductive toxicity:

2-butanone

TCLo(ihl,rat): 2900mg/m^{*}(female 6-10 D preg); Specific Developmental Abnormalities - craniofacial(VCVGK* -, 418, 1994)

Methanol

TCLo(ihl,rat): 10000ppm/7h(7-15 D preg)(FAATDF 5,727,1985)

TDLo(orl,rat): 5200µL/kg(10 D preg)(REPTED 11,503,1997)

ChromeⅢ-Complex Dye

None known

STOST-single exposure:

2-butanone

The influence of the central nervous system, rat/mouse(EHC 143, 1992; PATTY 4th, 1994; IRIS 2003)

The influence of kidny, oral, rat(DFGOT vol 12,1999; IRIS 2003; ATSDR 1992)

The respiratory tract irritation, human (ACGIH 7th, 2001; DFGOT vol 12,1999; PATTY 4th, 1994; ATSDR 1992)

Methanol

The restraint of central nervous system and damage of the visual organ, human,

oral or ihl(EHC 196,1997; ACGIH, 7th,2001; DFGOT vol.16, 2001),

The respiratory tract irritation, rat,(EHC 196,1997; PATTY 4th,1994),

Anesthesia, rat, mouse and rhesus monkey(EHC 196,1997;PATTY 4th,1994)

ChromeⅢ-Complex Dye

None known

STOST-repeated exposure:

2-butanone

The sensory paralysis of hand and arm, human(EHC 143, 1992; DFGOT vol 12, 1999; IRIS 2003) The damage of central nervous system, human(DFGOT vol 12, 1999; IRIS 2003) Methanol

The restraint of central nervous system and damage of the visual organ, human,

oral or ihl(EHC 196,1997; ACGIH, 7th,2001; DFGOT vol.16, 2001),

The respiratory tract irritation, rat,(EHC 196,1997; PATTY 4th, 1994),

Anesthesia, rat, mouse and rhesus monkey(EHC 196,1997;PATTY 4th,1994)

Chrome**Ⅲ**-Complex Dye

None known

Aspiration hazard:

2-butanone Not available Methanol Not available ChromeⅢ-Complex Dye None known

12 Ecological information

Ecotoxicity¹⁾:

2-butanone mosquito fish(96h-LC50(mg/L)):5600 daphnids(48h-LC50(g/L)):>1000 Methanol Not available ChromeⅢ-Complex Dye None known

Persistence and degradability:

2-butanone Not available Methanol This material is biodegradable. ChromeⅢ-Complex Dye None known

Bioaccumulative potential:

2-butanone Not available Methanol Not available Chrome III -Complex Dye None known

Mobility in soil:

2-butanone Not available Methanol Not available ChromeⅢ-Complex Dye None known

13 Disposal considerations

Scrap materials may be disposed by licensed contractor or burned in an approved incinerator. Do not dump into sewer, on the ground or into any body of water. Follow national and local regulations.

14 Transport information

Follow all regulations in your country.

UN Number	:1210
UN Proper Shipping Name	:Printing ink, flammable
Transport hazard class	:Class 3(Flammable liquid)
Packing Group	: 11
Environmental hazards	:No

15 Regulatory information

Follow all regulations in your country. Content of RoHS Directive material Cd<100ppm Pb, Hg, Hexavalent Cr, PBB, PBDE<1000ppm

16 References

- 1) Results of Eco-toxicity tests of chemicals conducted by Ministry of the Environment in Japan
- 2) International Chemical Safety Cards

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