

Multi-Unit Controller for Hitachi Compressor

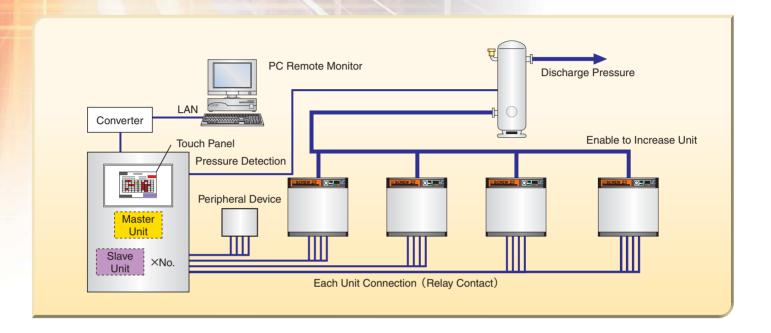
MULTI ROLLER EX

Efficient Multi Control Enables Advanced Productivity



Energy-Saving, Labor-Saving, Multi-Functional Multi-Unit Controller **Employs the Finest Hitachi Technology**

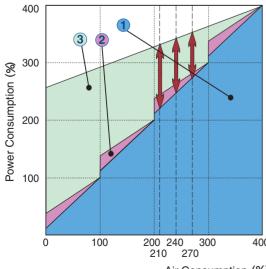
Hitachi Multi Roller EX efficiently controls up to 12 compressors by pressure sensor and dedicated controller for effective energy-saving. It can also control maximum of 14 peripheral devices (up to 12 separate air dryers and 2 cooling pumps).



Energy-Saving

Multi Roller EX Offers Excellent Reductions in Energy Consumption

- Multi-unit control allows greater energy saving for Multi Roller EX, compared to parallel operation performed by conventional models (modulation control).
- The Multi Roller EX enables even greater energy saving when combined with V-type models.



Air Consumption (%)

- New Type Single-V/Multi-V Unit-Control System
- New Type Unit-Control System (Combined with Constant Speed Model)
- 3 Parallel Operation System by Conventional Model (Module Control)

Unit: MWh

Air Consumption	Energy-Saving Effect			
Air Consumption	3-1	3-2		
270%	164	147		
240%	205	171		
210%	243	195		

* Conditions: Oil-flooded, air-cooled, 37kW, model without air dryer (x 4 units), operating 6,000 hours/year



Easier Operation and Clear Visibility

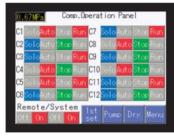
Touch Panel with Liquid Crystal Display

Interactive interface makes control and setting simple.

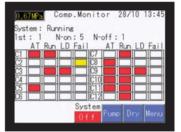




Operation Control



Operation Monitor



Shutdown History

01	Date	// ime	Unit	betails shutdown	Status
				Start-Up F	Fall
U3	18/03	09:25		LOw Press.	Fail
04					
05					
06				15	
07					
08					

Scheduling Function

Standard Equipment: Weekly Operation and Second Pressure Setting Function

- Allows weekly schedule to be set (for multi-unit control).
- Energy is saved by setting the second pressure separately depending on the day / time of week.

Pressure Setting 1



Weekly Setting

	W	eek	ly Ti	me Se	ettin	e:C	ont rol	
SU	08	I	00	~	23	1	00	
MO		П		~		ı		
TU		H		~		:		
WE		H		~		1		
TH		1		~		1		
FR		1		~		1		
SA		1		~		:		
1s Se	t						Next	_

Pressure Setting 2

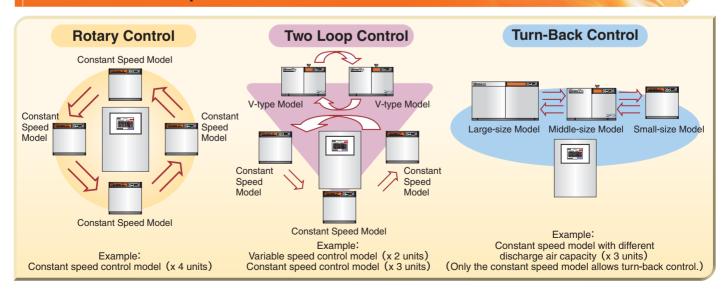


Weekly Pressure Setting 2



Loop Control

3 Control Pattern Options



Other Control Functions

High-Level Functions are Equipped as Standard

Direct Control for V-type Models

Easy to combine with constant speed model due to direct control signal from Multi Roller EX to V-type model.

- No control piping modification necessary for either Single-V or Multi-V control.
- Pressure setting adjustment for V-type models (compressor side) is unnecessary because pressure is set by the Multi Roller EX side.

Operation Hours Equalizing Function

When the air capacity is stable and the same unit continues to operate, this function will equalize the operation time.

Auto/Solo Select Function

Auto/Solo can be selected at any time.

IPI (Instant Power Interruption) Blackout Auto Restart Function

Prevents compressor shutdown caused by IPI.

When IPI occurs, the Multi Roller EX will restart automatically.

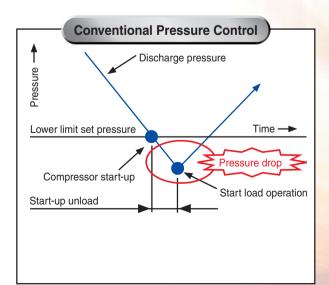
- Operation continues up to 20msec.
- When IPI occurs, the compressor shuts down once and restarts operation again automatically.
- Selectable auto restart function.
- Possible to combine with compressor with IPI auto restart function.

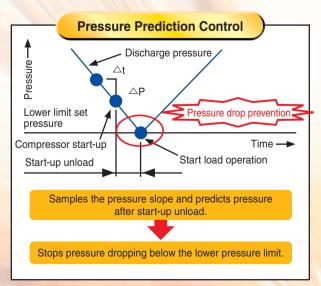
Pressure Prediction Control Function (Patented)

Control Pressure Drop by Backup Operation for Start-up Timing

 Calculates pressure drop slope. Speeds up the start-up timing and controls pressure drop by predicting the lowest point.

(Only when in combination with constant speed model)







Auxiliary Device Control Function

Equipped with Auxiliary Device Control as a Standard Feature

Enables control of up to 12 separate air dryer units and 2 cooling water pump units.



Standard Specifications

Standard Specifications							
	Model	Collection-Type Multi Roller EX					
Item		MR26-4E	MR26-8E	MR26-12E			
Environment	Location						
Environment	Temperature						
Power	Supply	Single-phase AC100/200V(common)					
Frequ	iency	50/60Hz (common)					
Controll	Controlled Units		4 8 12				
Touch Panel Color LCD 5.7 inch							
		Equalizing Operation Hours					
		Auto/Solo Select					
Control Function		IPI (Instant Power Interruption) Blackout Auto Restart					
			Pressure Prediction Control				
		Auxiliary Device Control					
	Discharge Pressure	0 to 1 MPa (digital display)					
Input	Control	Operation answer, shutdown					
	External	Start, stop, external forced start-up, flow volume					
Output	Control	Start, stop, load, PID command					
Output	External	Start, shutdown, auto					
Control Discharge Pressure Range		Can be set to ± 0.001 MPa					
Dimensions		400 x 200 x 600	500 x 200 x 900	500 x 200 x 1200			
(Width x Len	(Width x Length x Height)		300 X 200 X 900	300 X 200 X 1200			
We	ight	19kg	32kg	37kg			
Painting Co	lor Coating	Cream (equivalent to Munsell No. 5Y7/1)					

Precautions for Use of System

[Compressor Operation]

For compressor maintenance, always set compressor to "SOLO" and handle after setting the breaker off. If the Multi Roller EX is set to Auto Restart after a power interruption, it will always restart multi-unit control after power recovery and output an operation command to the compressor.

[Electrical System]

- · If combining with a DSP V-type model, always use the same power supply system for the DSP V-type model and set both to "OFF" for IPI.
- We recommend installing the compressor and Multi Roller EX Breaker on the same power supply system and wiring a breaker for each.
 To prevent malfunction in the collection-type Multi Roller EX, AC and DC wires should be wired by a separate shielded line. For the built-in compressor type
- · To prevent malfunction in the collection-type Multi Roller EX, AC and DC wires should be wired by a separate shielded line. For the built-in compressor type Multi Roller EX, use twist pair communication cables.
- · Each compressor earth wire and Multi Roller EX earth wire should be set into the ground. Take special care to ground the V-type earth wire separately from other earth wires.

[Model]

PQ WIDEMODE function is not applicable for Vplus. (As of March 2005)

A Safety Precautions

- Compressor applications
 - The compressor described in this catalogue is only to be used for air compressor related products.
- Installation site
 - The compressor must be installed indoors. Avoid places susceptible to moisture (precipitation/vapors), as this can lead to fire, electric shock, rusting or the shortening of parts life.
 - To prevent fire, keep away from explosive or flammable gas (acetylene, propane, etc.), organic solvents, explosive powders and flames.
- Avoid places with corrosive gas such as ammonia, acid, salt sulfurous acid gas, etc. as contact with such gases may cause rusting or damage to equipment.
- Usage
 - Read the instruction manual thoroughly and be sure to use the compressor correctly.
 - Do not modify the compressor or its components as this could result in damage or malfunction.



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